



# MATT ENAMEL

## PRODUCT DATA SHEET

A good quality alkyd resin based Matt top coat for interior wood and metallic surfaces.

- Available in 62 Standard colours.

**MATT ENAMEL** is a general purpose decorative coating used as a finishing for alkyd based paint systems on all types of wood and metallic surfaces. It is easy to apply and dries rapidly to give a durable, washable matt finish.

### USAGE

- On suitably primed interior wood such as beams, panels, ceilings, doors, skirting, furniture, hand rails, decorative items.
- On suitably primed interior mild steel, galvanised steel or aluminium surfaces such as doors, furniture, hand rails, balustrades.
- For best anticorrosive properties and for exterior conditions **MATT ENAMEL** should be substituted by **EGGSHELL ENAMEL**.
- **MATT ENAMEL** is not suitable for surfaces which will be subjected to strong wear and tear conditions, do not use on floors, counter and table tops.

### PHYSICAL DATA

- **Product Code :** 0838
- **Finish :** Matt
- **Colour :** 62 standard colours including White and Black
- **Consistency :** Semi viscosity liquid
- **Specific Gravity :** 1.42 (approx.)
- **Volume Solids :** 48% (approx.)
- **Flash Point :** 38 °C (Closed cup)
- **Shelf Life :** 12 months
- **Packing :** 20 L, 5 L, 2 L, 1 L, 500 ml, 250 ml

Paints should be stirred before use and occasionally whilst in use.  
Contact your supplier for further information

## APPLICATION

- **Surface preparation** : See method SP 002, SP 003 or SP 004 for wood, mild steel or galvanised steel/aluminium surfaces respectively.
- **Application method** : Apply two coats by roller or brush on suitably primed, clean, dry surfaces. Low pressure or airless spray equipment can also be used.
- **Dilution** : Thin down with **TEST BENZIN** as required.
- **Spreading rate / Film thickness** : One litre of **MATT ENAMEL** will cover between 9 and 11 m<sup>2</sup> of surface in one coat ; at this spreading rate the dry film thickness will vary between 53 and 44 microns on a completely smooth, non absorbent surface.
- **Drying time** : Approximately 4 hours to touch dry, **MATT ENAMEL** can be over-coated after approximately 16 hours .
- **Cleaning solvent** : Test Benzin.
- **Preceding coat** : Use an alkyd based metal or wood primer as applicable, followed by Universal Undercoat.
- **Subsequent coat** : Not required.

## SAFETY

- **MATT ENAMEL** is flammable, keep away from ignition source. Do not smoke whilst using.
- Wear adequate protective equipment during application, remove splashes from skin with soap and water. In case of contact with eyes, rinse with ample water and seek medical advice if necessary.
- Ensure good ventilation during application and drying.
- Keep containers tightly closed and away from children.
- A complete Material Safety Data Sheet is available on request.

## MAINTENANCE

Surfaces prepared and painted according to specification will provide lasting protection and will facilitate maintenance. Carry out repairs as and when required and wash the surface occasionally; use mild detergent and light scrubbing to remove stains.

These recommendations are meant as a guide, no guarantee is implied since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

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