



EVOSTIK 528 ADHESIVE

PRODUCT DATA SHEET

EVOSTIK 528 ADHESIVE is a general purpose contact adhesive suitable for bonding a wide variety of materials.

USAGE

- Bonding laminated plastics for work tops, wood, all types of boards and dry screeds, fibre boards, rigid plastics such as ABS.
- As an adhesive in the footwear, automotive, furniture industry.

PHYSICAL DATA

- **Product Code :** 8001
- **Finish :** N/A
- **Colour :** Off-white to amber
- **Consistency :** High viscosity Liquid
- **Specific Gravity :** 0.89 (Approx.)
- **Flash Point :** < 10 °C, closed cup
- **Shelf Life :** 12 months
- **Packing :** 5L, 2L, 1L, 500ml, 250ml, 70 cc, 35 cc.

Paints should be stirred before use and occasionally whilst in use.
Contact your supplier for further information

APPLICATION

- **Surface preparation** : All surfaces must be dry, clean and free from loose particles or grease. Roughen smooth or polished surfaces with fine abrasive paper followed by dusting off. Degrease with suitable organic solvents.
- **Application method** : Apply a thin even film of adhesive to both surfaces by brush or serrated spreader. Allow to touch dry. Position the adhesive coated surfaces and press. Hand pressure is normally adequate, but where applicable a roller or a press can be used.

It is important to line up the surfaces accurately before pressing together because the adhesive provides an instant strong bond on contact.

- **Dilution** : Not required.
- **Spreading rate / Film thickness** : Approximately 5.5m²/litre on a single non-porous surface.
- **Drying time** : Typical touch dry times are 10-15 minutes for porous substrates and 25-30 minutes for non porous substrates. Make contact as soon as the adhesive film is dry any delay will affect the bond performance.

Note : **EVOSTIK 528 ADHESIVE** contains fast evaporating solvents. Care should be taken to avoid condensation on the surface of the adhesive in conditions of high humidity by use of suitable drying equipment. Condensation will appear as a white 'bloom'. This will have an adverse effect on bond performance.

- **Cleaning solvent** : **EPOXY THINNER**.
- **Preceding coat** : Not applicable.
- **Subsequent coat** : Not applicable.

SAFETY

- **EVOSTIK 528 ADHESIVE** is flammable, keep away from ignition source. Do not smoke whilst using.
- Wear adequate protective equipment during application, remove splashes from skin with soap and water. In case of contact with eyes, rinse with ample water and seek medical advice if necessary.
- Ensure good ventilation during application and drying.
- Keep containers tightly closed and away from children.
- A complete Material Safety Data Sheet is available on request.

These recommendations are meant as a guide, no guarantee is implied since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.