



HAMMER FINISH

PRODUCT DATA SHEET

Hammer finish based on a quick air drying modified alkyd resin.

USAGE

- Metal furniture.
- Industrial machinery such as pumps, motors, etc.
- Metal frames, structural steel in mildly corrosive environment

TECHNICAL AND PHYSICAL DATA

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|-----------------------------------|------------------------------------|
| • Colour : | Pastel, basic and metallic shades. |
| • Consistency : | Medium viscosity liquid. |
| • Specific Gravity : | 1.0 – 1.20 |
| • Volume Solids : | 35% approximately |
| • Application temperature: | 3°C above dew point |
| • Flash Point : | <23°C, closed cup |
| • Packing : | 1 L, 5 L, 20 L |

Paints should be stirred before use and occasionally whilst in use.
Contact your supplier for further information

APPLICATION

- **Surface preparation:** Surfaces must be clean, dry, free of rust and contaminants. Removal of grease must be done with **AQUASOLV DEGREASER**. Lightly sand substrates and wipe with **ACRYLINE ATH 310 PRE CLEANER**.
- **Application method:** Conventional spray.
- **Dilution:** Stir thoroughly and dilute to application viscosity, 18 - 20 seconds FORD CUP No. 4 with **HAMMER THINNER**.
- **Spreading rate / Film thickness:** 7 – 10 m²/l for a dry film thickness of 50 – 35 microns per coat.
- **Drying time:**
Touch dry: 30 minutes at 25°C
Recoating: 2 hours at 25°C
Dry to handle: 6 hours at 25°C
- **Cleaning solvent:** **KARNAMEL THINNER**.
- **Preceding coat:** **HT 332 METAL PRIMER**, or **ACRYLINE APU 107 ETCH FILLER** on galvanised surfaces, aluminium as well as mild steel. For metal furniture, **TWO PACK ETCH PRIMER** can be used.
- **Subsequent coat:** Can be overcoated by itself or other alkyd based coatings.

SAFETY

- **HAMMER FINISH** is flammable, keep away from ignition source. Do not smoke whilst using.
- Wear adequate protective equipment during application, remove splashes from skin with soap and water. In case of contact with eyes, rinse with ample water and seek medical advice if necessary.
- Ensure good ventilation during application and drying.
- Keep containers tightly closed and away from children.

These recommendations are meant as a guide, no guarantee is implied since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

This data sheet supersedes those previously issued and may be changed without prior notice.

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