



# KARNAMEL SPOT PUTTY

## PRODUCT DATA SHEET

**KARNAMEL SPOT PUTTY** is a fine nitro-cellulose based putty recommended for repairing small surface defects. **KARNAMEL SPOT PUTTY** is easy to apply and is quick drying. It can be easily sanded to give an exceptionally smooth surface.

### USAGE

- In the refinishing of motor cars, trucks, buses and other forms of transport where it is applied as a fine putty to repair surface defects on well sanded and thoroughly cleaned old finishes, primers and body fillers.
- On primed wood and metallic furniture.
- For patching-up defects on any primed surfaces prior to the application of finishing coats of paint.

### TECHNICAL AND PHYSICAL DATA

- **Colour :** Grey, White, Red, Brown
- **Consistency :** Paste.
- **Specific Gravity :** 1.50 – 1.57
- **Volume Solids :** 45% approximately
- **Application temperature:** 3°C above dew point, 40°C maximum
- **Flash Point :** <23°C, closed cup
- **Packing :** 1 L, 2L, 5L, 20L

Paints should be stirred before use and occasionally whilst in use.  
Contact your supplier for further information

### APPLICATION

- **Surface preparation:** Surfaces should be clean, free of oil, grease and any contaminants. Old finishes, primers should be well sanded and wiped clean with **ATH 310 PRE - CLEANER**.
- **Application method:** Apply with a metal putty knife.
- **Dilution:** Not recommended.
- **Spreading rate / Film thickness:** Apply in one or more thin coats as required. Respect drying times and sand down in between coats.
- **Drying time:** Will depend on thickness applied. 5 – 15 minutes for thin films, longer drying times for thicker films.
- **Cleaning solvent:** **KARNAMEL THINNER**.
- **Preceding coat:** **POLYCAR, KARNAMEL PRIMER**
- **Subsequent coat:** **KARNAMEL PRIMER and FINISHES**.

#### **SAFETY**

- **KARNAMEL SPOT PUTTY** is flammable. Keep away from ignition source. Do not smoke whilst using.
- Wear adequate protective equipment during application, remove splashes from skin with soap and water. In case of contact with eyes, rinse with ample water and seek medical advice if necessary.
- Ensure good ventilation during application and drying.
- Keep containers tightly closed and away from children.

These recommendations are meant as a guide, no guarantee is implied since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**This data sheet supersedes those previously issued and may be changed without prior notice.**

**Distributed by Mauvilac Industries Ltd,**  
 Motorway M2, Pailles – Republic of Mauritius.  
 Tel: (230) 212 5318/19/20  
 Fax: (230) 212 5315

Issued: June 1999